



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4020-11
Job Sheet 173322



Part No: D4020-11

Job Qty: 20 ea

Part Name: End Mesh, Basket



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/27/18

Job Tracking No:

Due Date: 3/9/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV A IPP RevA: new issue DD 09.11.26 verified by; EC IPP Rev:B as per dwg revA 10.03.15 verified by; EC IPP Rev:C 10.06.14 remove cut out from dxf, will be made when install on basket DD verf:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea	3/8/18	3/8/18	0.00	0.00	Start Up Waterjet		pc 18/03/18
100	Waterjet	20 pcs	3/9/18	3/9/18	0.04	2.4	Waterjet1		pc 18/03/18
120	QC	20 pcs	3/9/18	3/9/18	0.00	0.00	QC8		38
130	Packaging	20 pcs	3/9/18	3/9/18	0.00	0.00	Packaging3		9-89 CAC
140	QC21-SA	20 Ea	3/9/18	3/9/18	0.00	0.00	QC21		

Part Op 100 - 1-Cut as per Dwg D4020

Descriptions: 120 - ***CUT OUTS WILL BE CUT BY WELDERS WHEN INSTALL ON BASKET***

130 - LOCATION: WA004

140 - 1-Cut as per Dwg D4020 (Cut out for label will be cut when install on lid (D3914-041))

DAS
21
9-89

MAR 16 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304EX0.75-16F	Expanded Metal Flat SS	53.8800 sf (2.694 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304EX0.75-16F	54	519	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Handle Plate	24.340Inches ± 0.030	24.370 24.310		
2	Handle Plate	2.880Inches ± 0.030	2.910 2.850		
3	Handle Plate	17.310Inches ± 0.030	17.340 17.280		
4	Handle Plate	15.500Inches ± 0.030	15.530 15.470		
5	Handle Plate	20.180Inches ± 0.030	20.210 20.150		

Plex 2/27/18 3:49 PM Dart.Gagnon.Michelle



Container No: S049913



Part: D4020-11

Job No: 173322

Serial No/Batch: S049913

Revision:

Inspector:

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Date: 03/11/18